

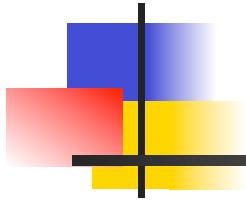
Silage Management 101: The Basics

Limin Kung, Jr.

Dairy Nutrition & Silage Fermentation Lab

Dept. of Animal & Food Science

Cooperative Extension Service



Harvest Quality and Silo Management Have Profound Effects on Silage Quality at Feeding

Poor quality forage ->

Poor Silage Management ->

= Poor quality silage

Poor quality forage ->

Excellent Silage Management ->

= Poor quality silage

High quality forage ->

Poor Silage Management ->

= Poor quality silage

High quality forage ->

Excellent Silage Management ->

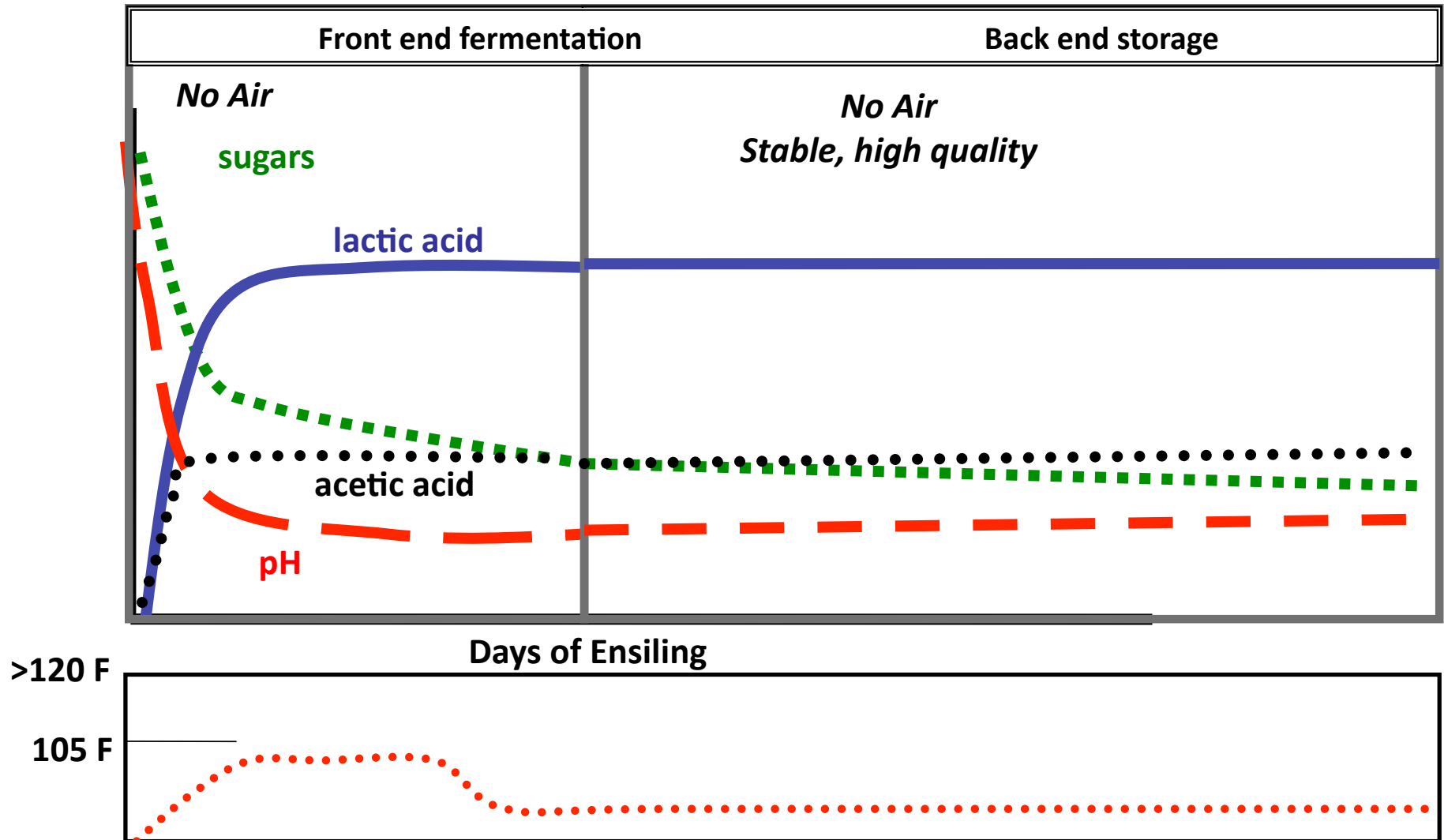
= High quality silage



Making Great Silage

- Start with high quality forage
- Harvest at correct moisture/DM
- Pack quickly and tightly to eliminate air and start fermentation
- Quick pH drop to “pickle” the system
- Keep air out during storage and feed out

Ideal Fermentation and Good Storage

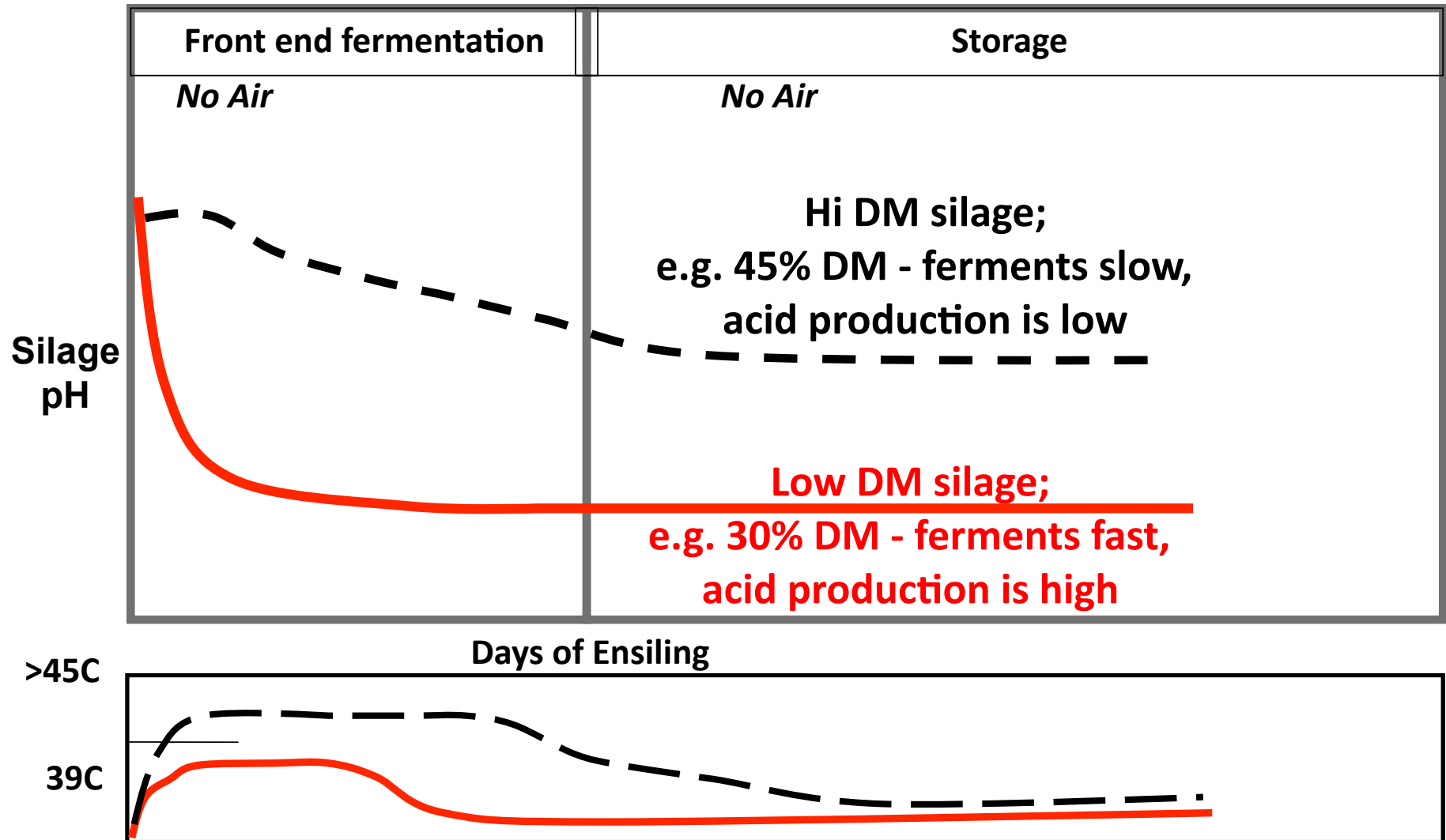




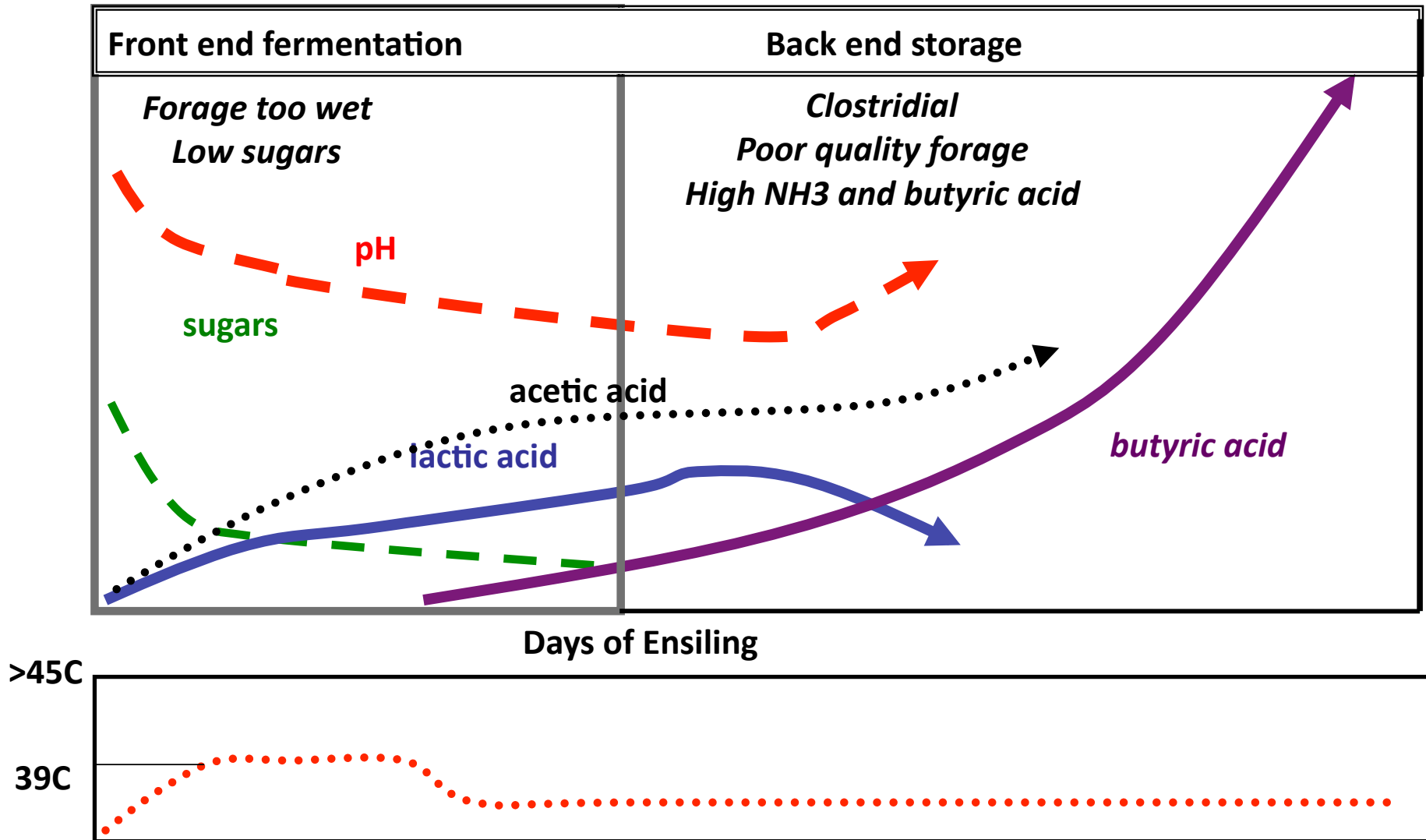
Moisture/DM Affects Silage Fermentation

- Wet silages: fast, extensive fermentation
- Dry silages: slow, restricted fermentation
- Microbes need moisture to grow
- < 50-55% moisture (>45-50% DM), insufficient water limits the growth of microbes in silage

Effect of DM (Moisture) on Silage Fermentation - this effect is more pronounced in alfalfa silage



Extremely Wet Alfalfa Silage May Lead to a Clostridial Fermentation



Consequences of Harvesting CS Too Early (Wet) or Too Late (Mature)

Too Early

(<28-30% DM)

Low [starch]

Low [energy]

Excess [acid]

High 'wild' acetic

Run off

35 ± 2%

Too Late

(>37-39% DM)

Low starch digestion

Poor packing

Poor aerobic stability



Reduced DM Intake

Effects of Moisture on Alfalfa Silage

Too Wet

35 to 45%

Too Dry

Clostridia

protein degradation

DM/energy loss

low digestibility

Nutrient run off

Poor stability

Molding

Heat damage CP

Low digestibility



Reduced DM Intake

Set Chop Length at Harvest!!

Item	C. Silage*	Processed
Top	3-8%	~15%
Middle	45-65	
Lower	20-30	
Pan	<5	

*2002, Heinrichs. PSU





Chop Length Will Differ Based on Your Conditions - some examples:

- Still feed long hay -> silage may be chopped shorter
- Feed no long hay, heavy corn silage -> chop to recommendations
- Corn silage very dry -> chop shorter to achieve a tighter pack

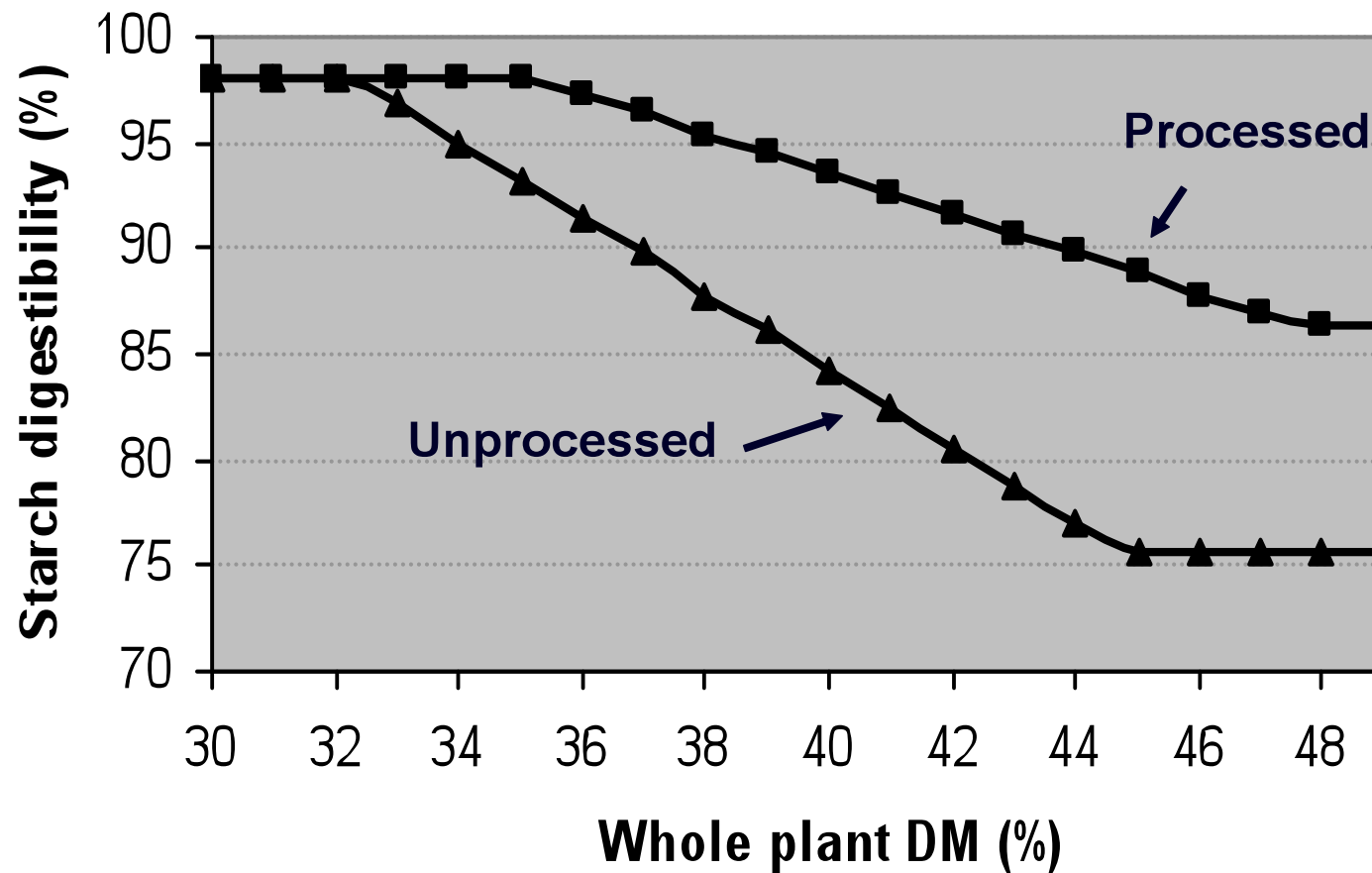
Corn Silage Should be Processed to Improve Starch Digestion

- Processing cracks the kernel open to expose starch -> improves digestion
- Processing reduces TMR sorting
- Processing improves silage packing



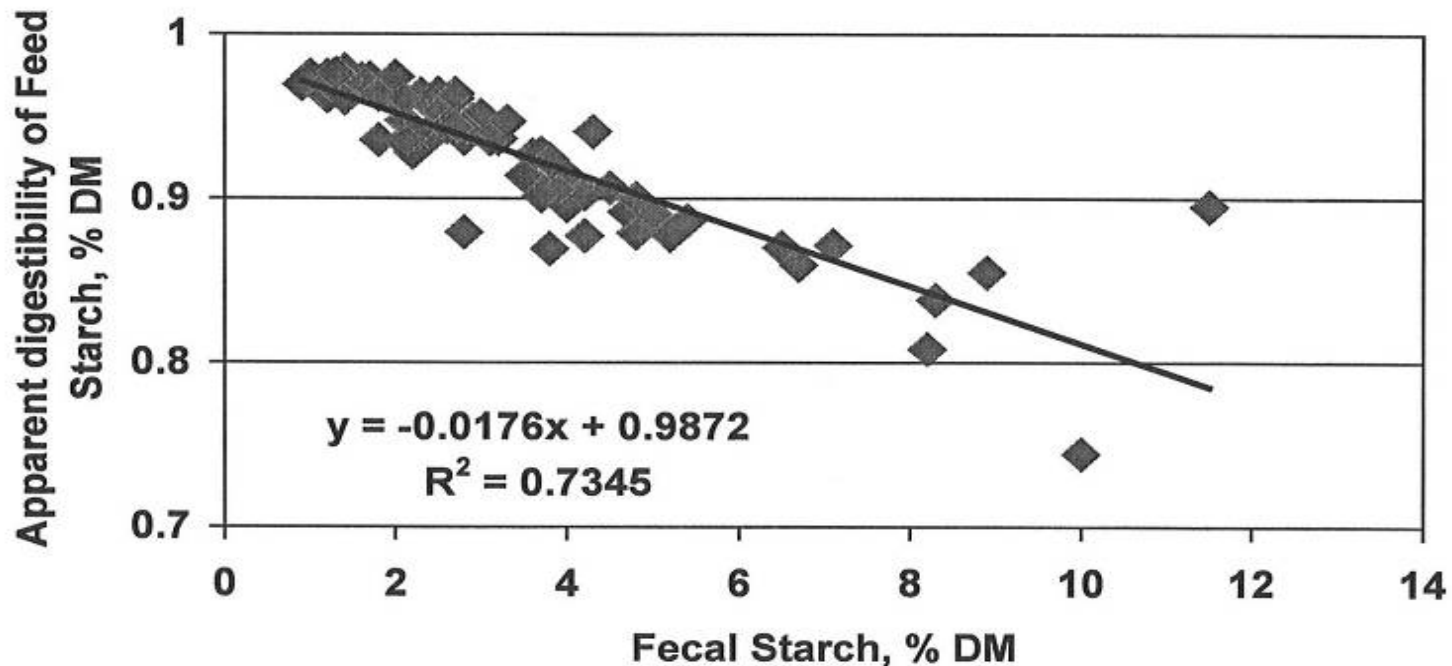
Kung, 2004

Starch Digestion as Affected by Corn Silage Maturity



Shaver, 2008

Fecal starch and digestibility



- 4.5% fecal starch ~ 90% starch digestibility
- 1%-unit decrease in fecal starch ~ 1 pound more milk
 - Range in starch: 2.3 – 22.4% (Ferguson, 2006)



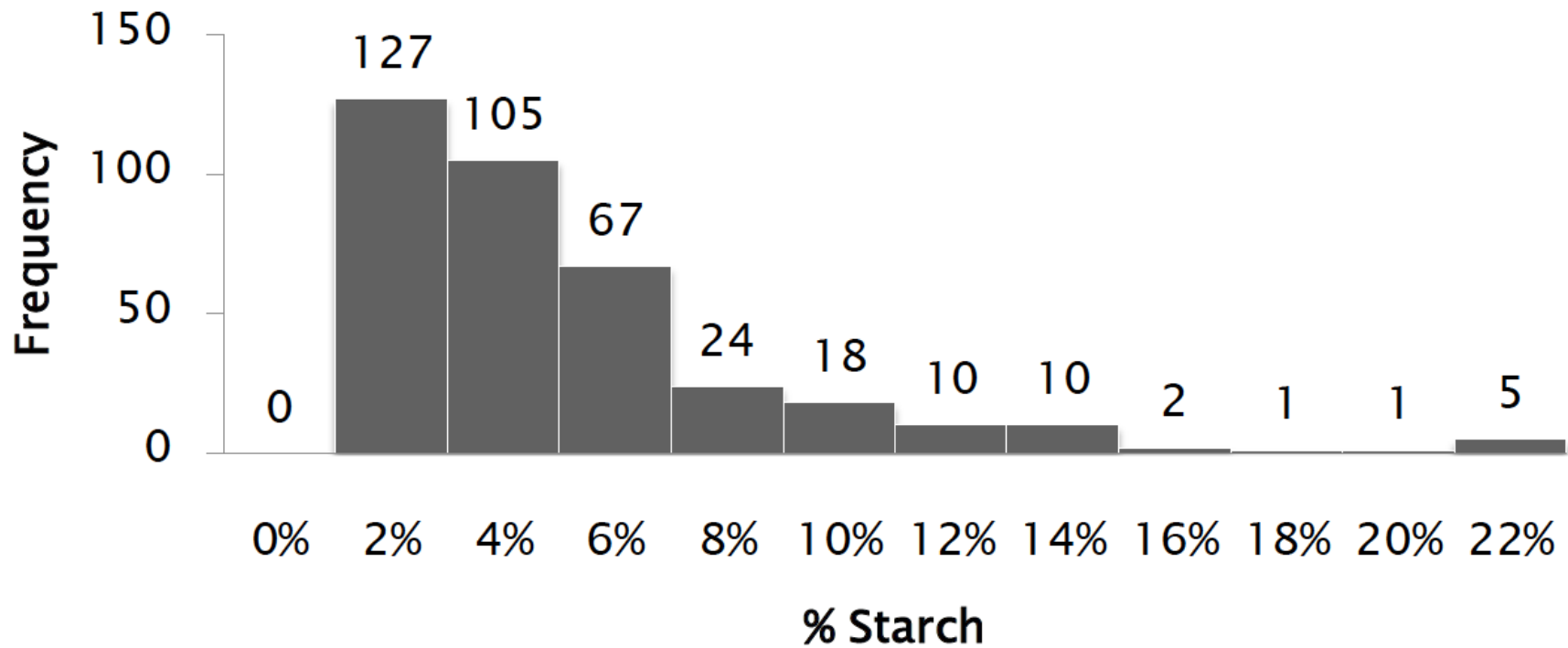
Fecal Starch Can Be Used as a Tool

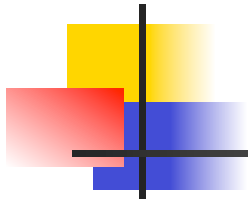
- Less than 3% = OK
- ~4.5% = 90% starch digestion in the total tract
- If more than 5% starch in feces = may be problems
 - check particle size
 - rate of starch digestion
- Fecal starch can be high if cows are fed high amounts of poorly processed corn silage

**Modification from
Hutjens, 2010**

Fecal Starch from Dairyland Laboratories

n = 379 samples





Corn Silage Processing Score

% of starch passing through a
coarse screen (>4.75 mm)

Processing Rank

Greater than 70%

Optimum

70% to 50%

Average

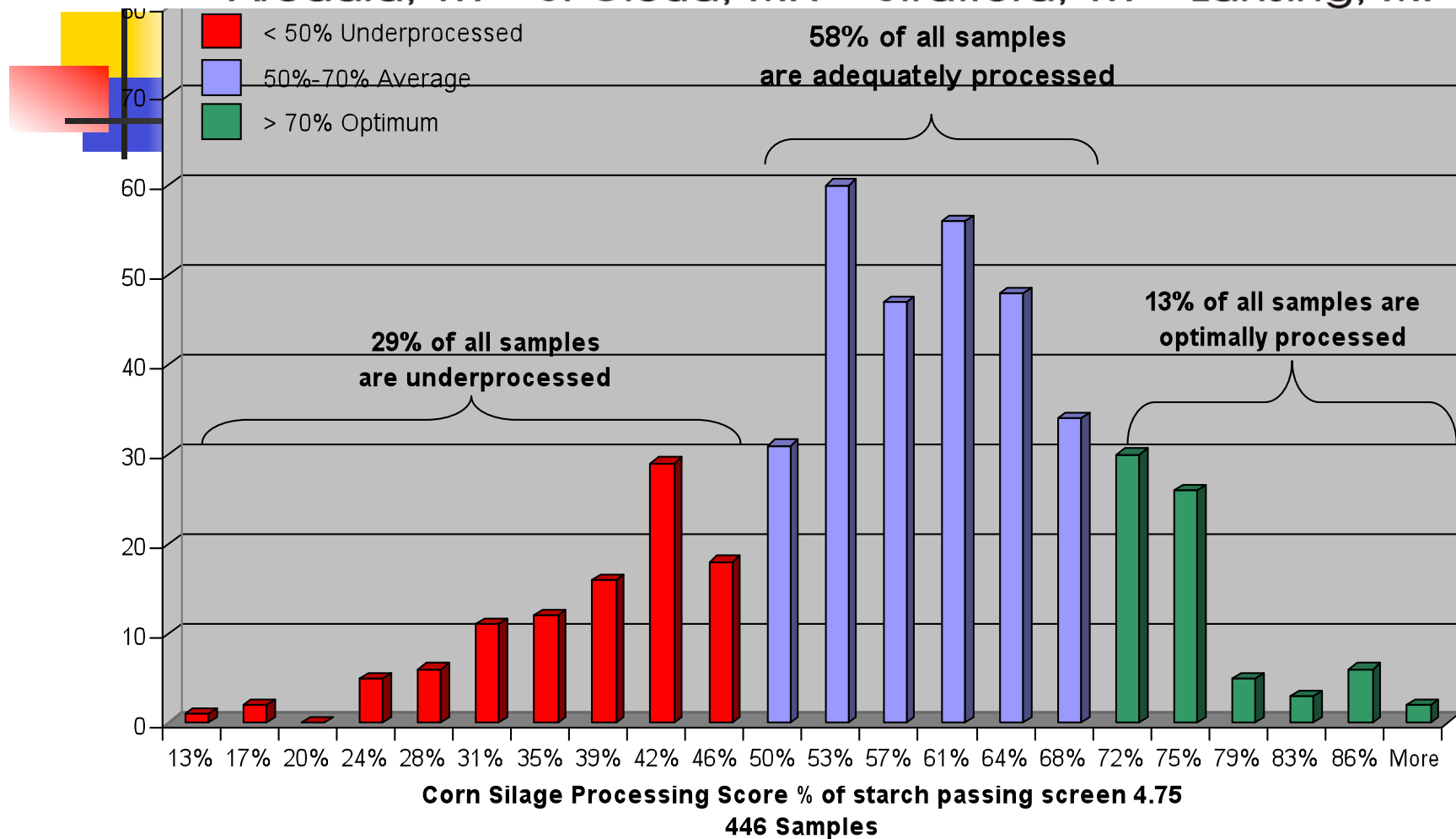
Less than 50%

Inadequately
processed

Dairyland Labs, Arcadia, WI

Dairyland Laboratories, Inc.

Arcadia, WI • St Cloud, MN • Stratford, WI • Lansing, MI



Thumb Rules for Assessing the Degree of Processing

- > 95% of kernels cracked (70% smaller than $\frac{1}{4}$ kernel size)
- Nicking and just crushing is not enough
- Cob should be broken to >8 pieces (no silver dollar cob pieces)



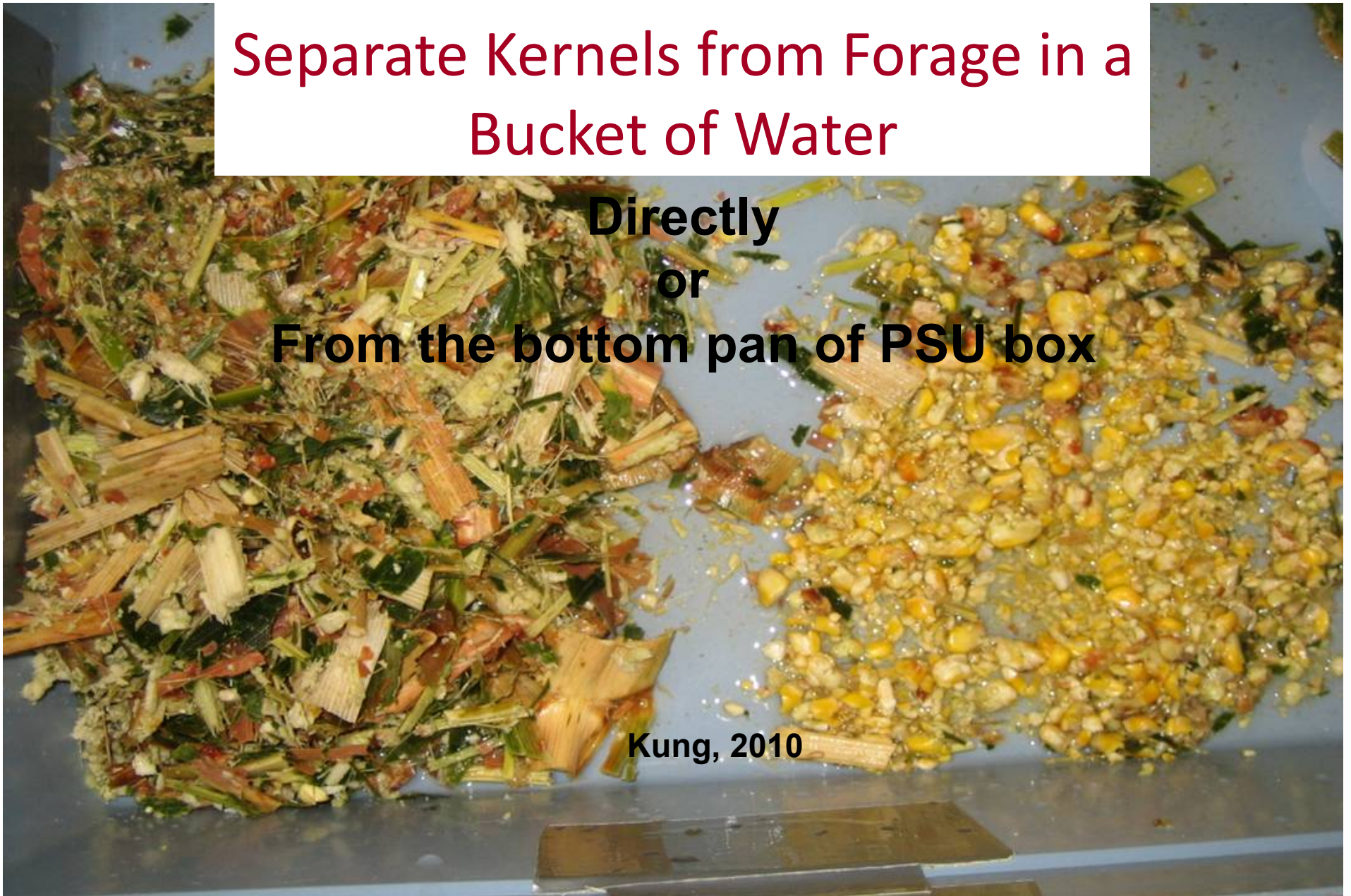
Most of these pieces are too big!



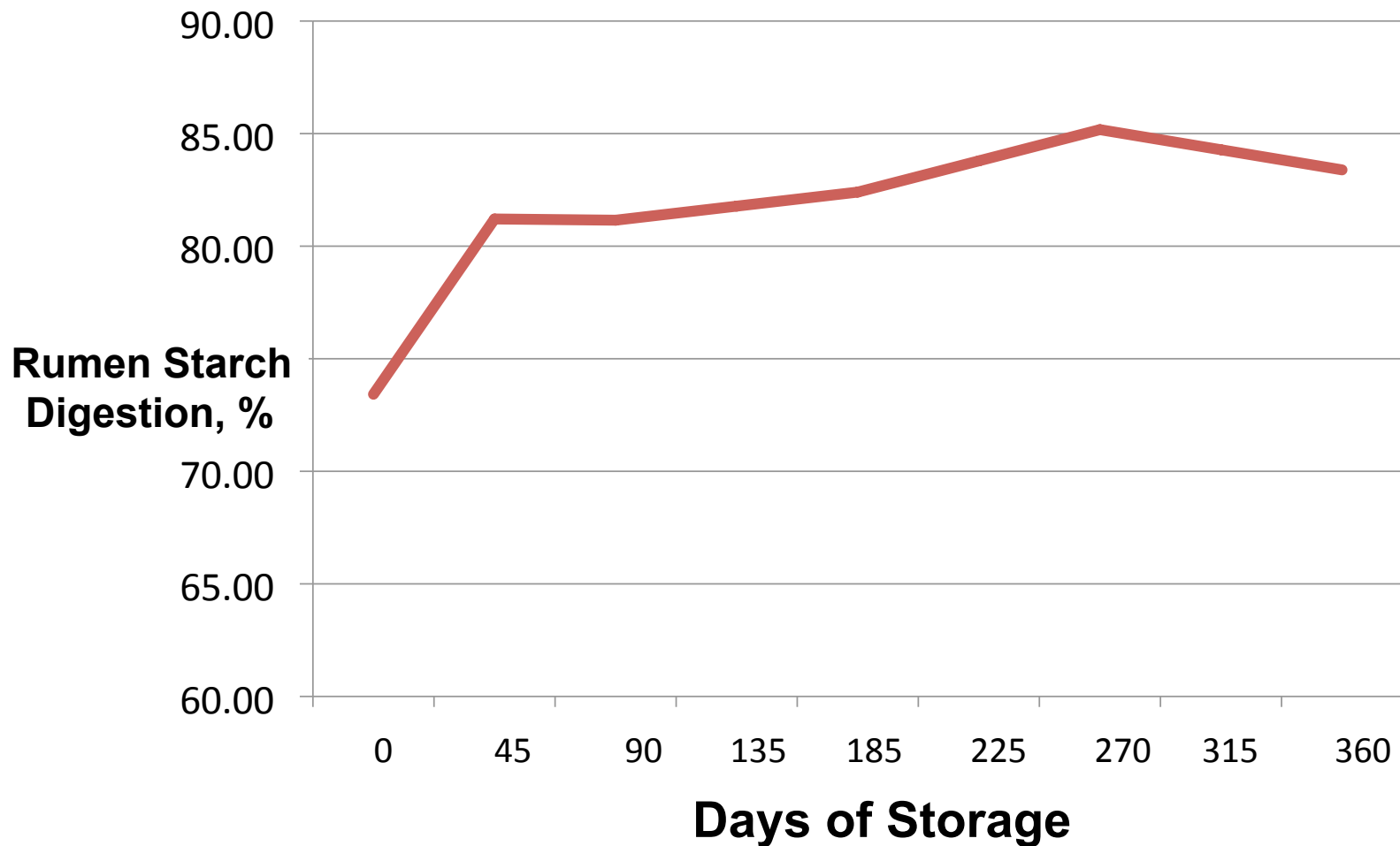
Separate Kernels from Forage in a Bucket of Water

**Directly
or
From the bottom pan of PSU box**

Kung, 2010

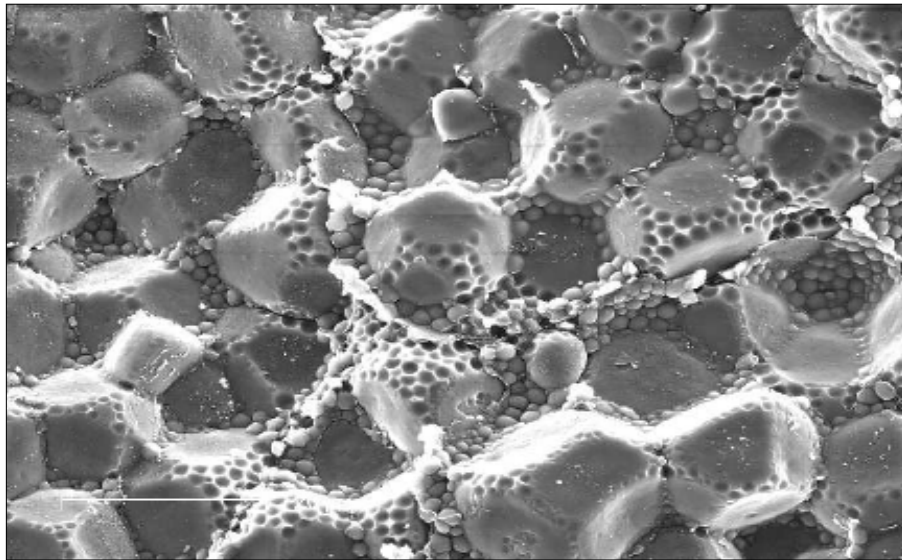
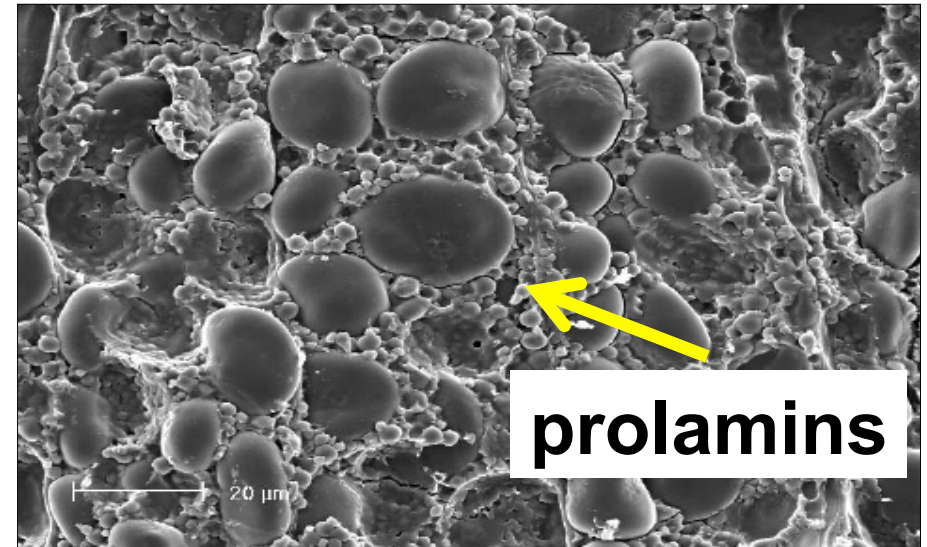


In Vitro Starch Digestion of Corn Silage As Affected by Time in the Silo



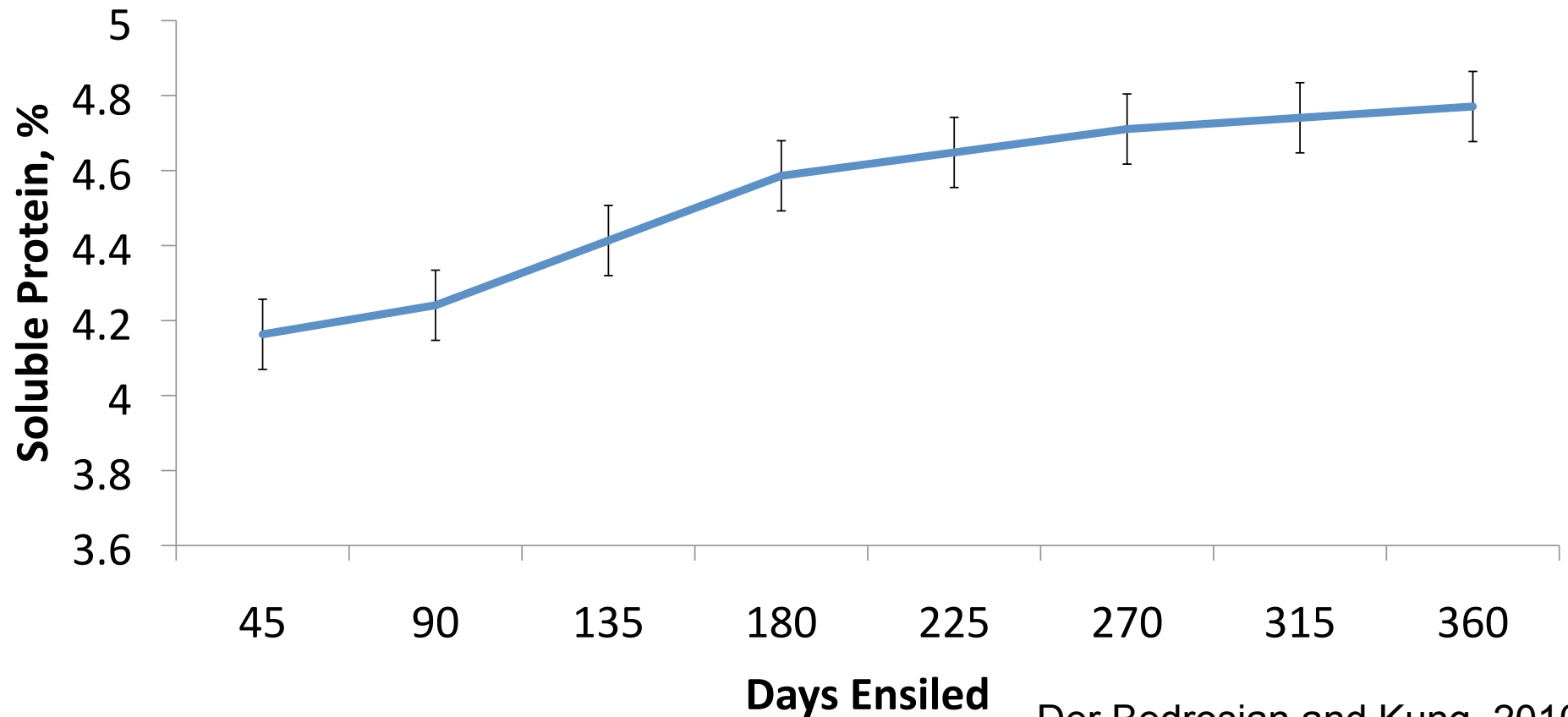
Der Bedrosian and Kung, 2010

**Why does moisture
and time
of storage affect
starch digestion?**



***-Probably due to
microbial proteolysis***

Indicator That Proteolysis Continues in the Silo - Corn Silage



Der Bedrosian and Kung, 2010

Keys to Good Silo Filling

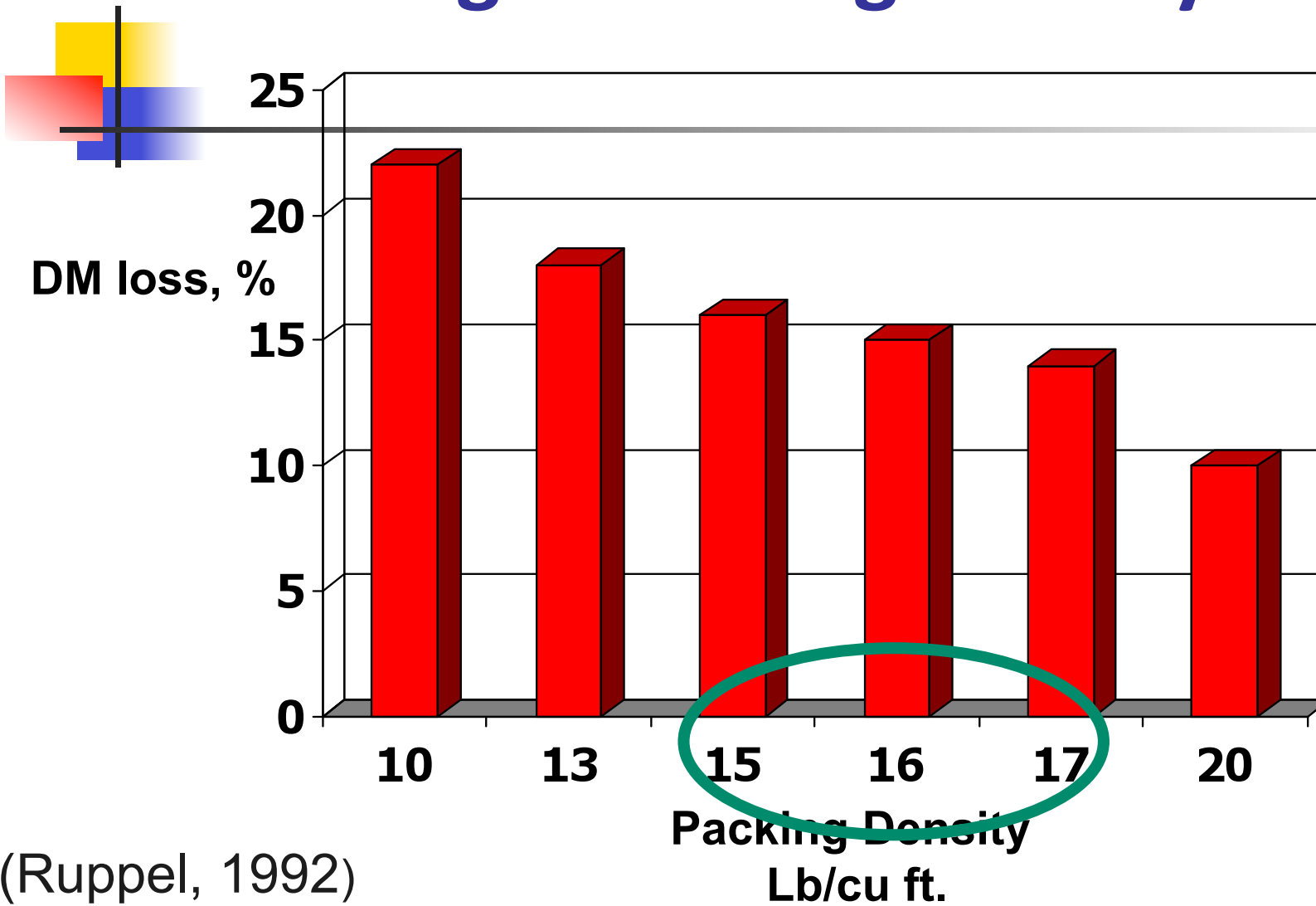
- *Fill quickly*
- *Pack tightly*
 - *15-16 lb DM/cu ft*
- *6-8 inch layers*
- *Minimize mud from tires*
- *Heavy tractors*



Kung, 2005

Pack tractor wt/800 = tons/hr

Target Packing Density





Avoid the California Shaped Pile!!!!

Kung, 2004



Tight Packing Density

- Decreases DM losses
- Improves stability
- Improves inventory space

Managing Silo Walls

**Side Spoilage Due to
Poor Packing and
Water Drainage**



Kung, 2007

Plastic on the Sidewalls



Greenfield, 2006

Cover With Plastic and Weights As Soon As Possible

- White plastic better than black
- 8 > 6 > 4 mil
- Small bunks – consider 2 layers? (thinner on bottom OK)
- More weight on seams/edges



Research on O₂ Barrier Plastics for Covering Bunker Silos

- All plastic “bleeds”
- New research with “oxygen barrier plastics”





Research on O₂ Barrier Plastics for Covering Bunker Silos (Silo Stop – One Step)

	OB plastic	Normal plastic
DM, %	32.30	27.40
pH	3.99	5.89
Lactic acid, %	2.05	0.87
Acetic Acid, %	3.72	2.58

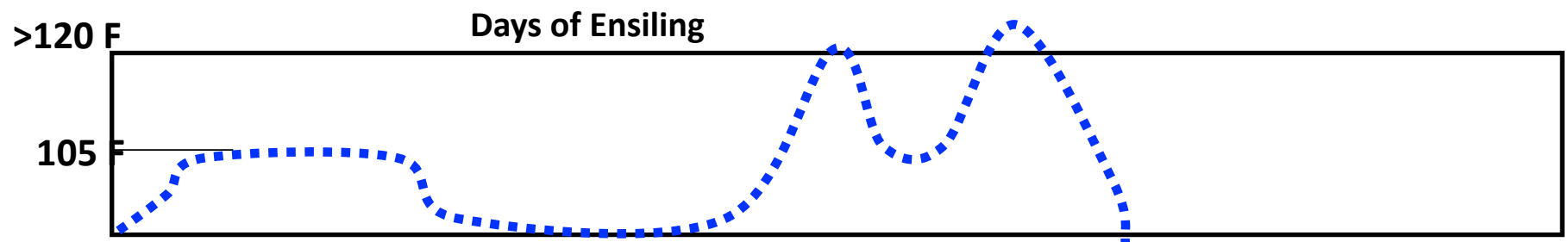
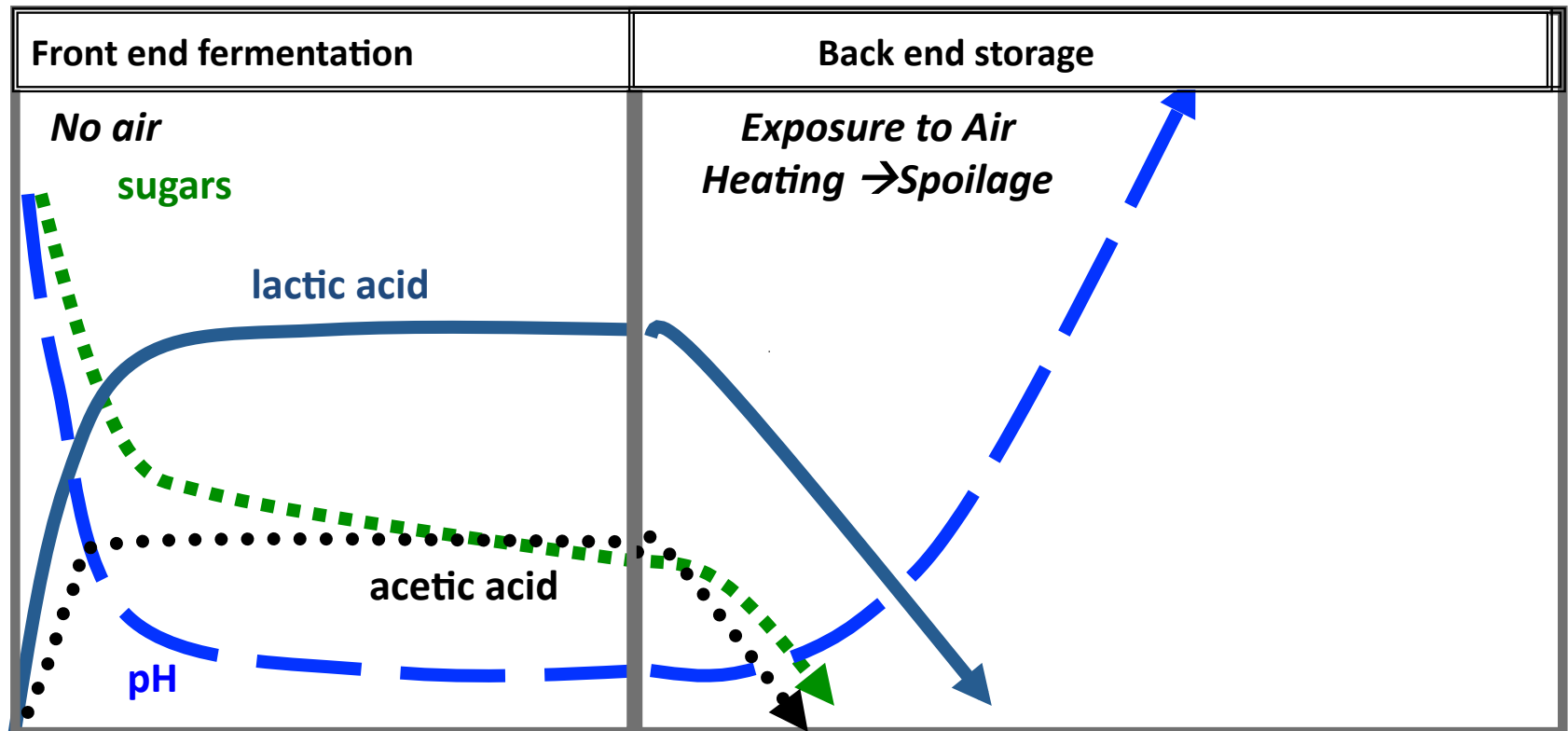
Borreani et al. (2007)

Issues With Keeping the Quality of Corn Silage

- Keeping silage from aerobic spoilage during storage and feedout



Ideal Fermentation but Poor Storage Conditions



The “Domino Effect” of Air on Aerobic Spoilage



→ Silage is exposed to air

→ **Lactate Assimilating Yeasts** ‘wake up’ and degrade lactic acid

→ Numbers of yeasts increase

→ **Highly degradable nutrients are destroyed**

→ Heat is produced

→ pH increases

→ Molds/bacteria ‘wake up’ causing further spoilage

→ More heating

→ **Massive spoilage**



What' wrong with this picture?



Keep the Air Out at the Edges and Seams



WoW!



Kung, 2008

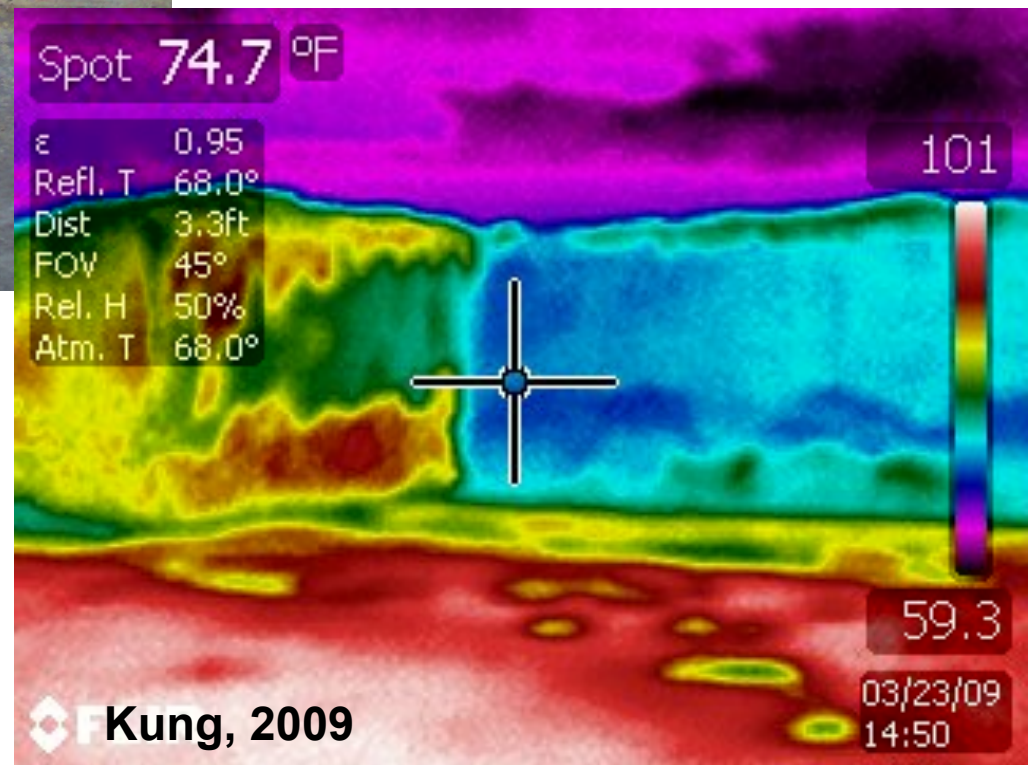
A photograph showing a large area covered with a dark, grid-patterned plastic sheet. The plastic is held down by numerous dark, cylindrical gravel bags and several old, black tires arranged in rows. The scene is outdoors, with a grassy field and a fence visible in the background. A white text box is overlaid on the center of the image.

**Gravel bags and tires
to weigh down the plastic**

Kung, 2007



Kung, 2009

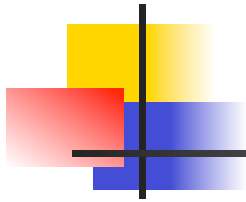


A large, white, rectangular plastic bag is lying on a light-colored concrete surface. The bag is covered in numerous small, dark, irregular holes, suggesting it has been damaged or is being used for a purpose that requires ventilation. The bag is positioned horizontally across the frame. In the background, a blue sky with scattered white clouds is visible. The overall scene appears to be outdoors, possibly in a storage or processing area.

Check bags regularly for holes and patch

Clean area with alcohol before using tape
(bags have beeswax)

06.30.2004



Vent bags 2-3 days

Place vents high on bags

Open vent a few minutes
if bag continues to gas





Kung, 2008



Challenges Specific to Baleage (These are Silos Too!!)

- Relatively longer wilting (50% moisture is optimum) times decreases fermentable sugar content. This may result in:
 - clostridial fermentation
 - rain damage
- Small mass is affected by environmental conditions
 - silage mass is not in a steady state condition



Challenges Specific to Baleage

- High ratio of plastic area:forage mass increases probability of aerobic challenges
- Relatively low moisture results in a slow and limited fermentation
 - bad bugs have more time to compete
 - stabilizing silage more difficult with low acid content

Face Management

- Remove a minimum ??? inch/d
- Remove more in hot weather and for drier and poorly packed silages
- Keep face clean, minimize face damage
- Knock down only enough silage to feed



Face Shavers Must Be Used Properly!!!



Kung, 2006

Keep Plastic Down at the Feeding Face



What Additive Can I Use to Minimize Spoilage Yeasts and Improve the Aerobic Stability of Silages?



***L. buchneri* Silage Inoculants Improve Stability**

**Produce Moderate Amounts of Acetic Acid
(similar to propionic acid)**



**Fewer yeasts in silage
Improved aerobic stability, less heating
Less spoiled silage**

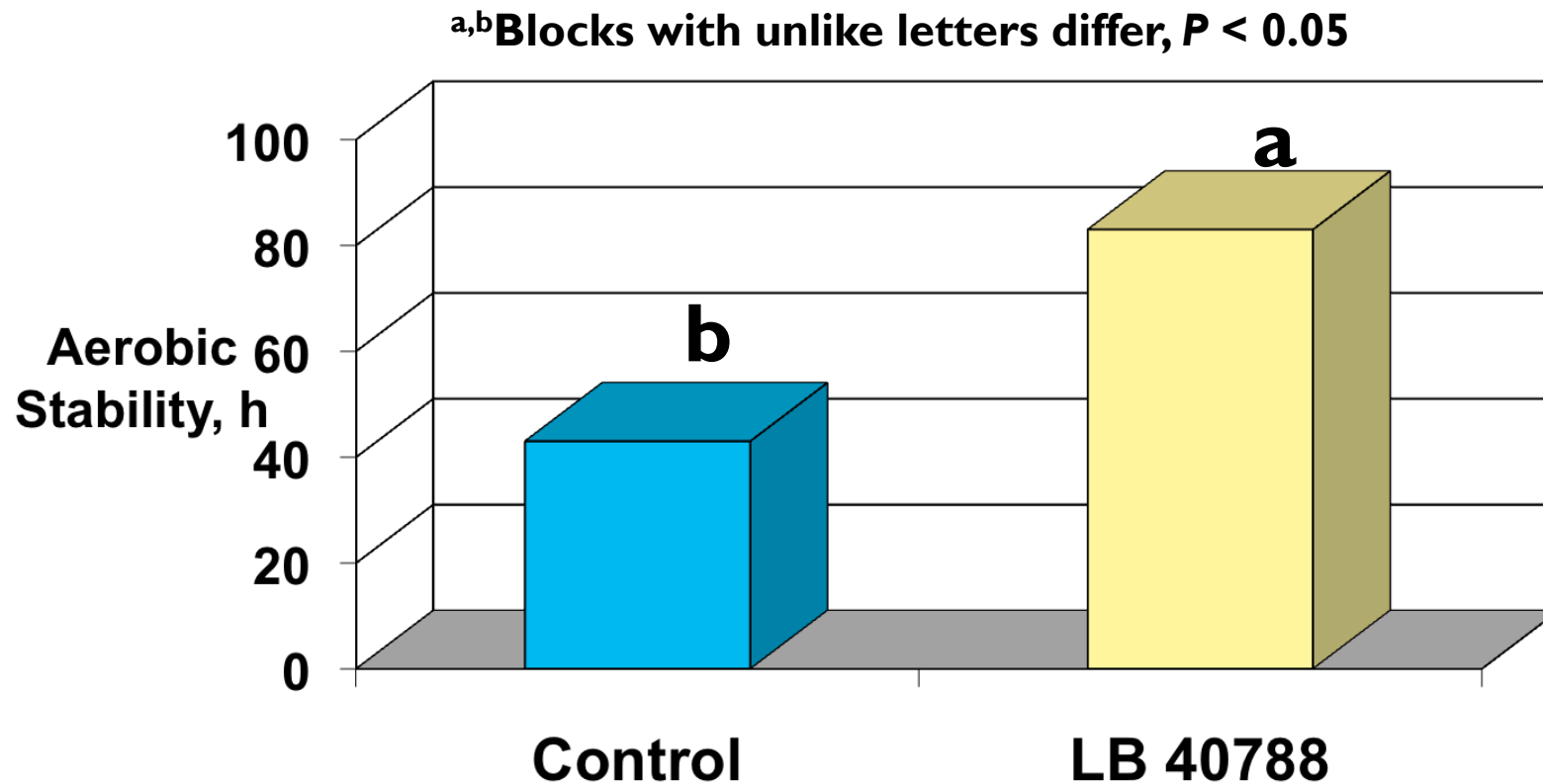
Effect of Treating Corn Silage with *L. buchneri* 40788 on Microbial Populations From Farm Silages

Item	Control	LB(C)
<i>L. buchneri</i> , cfu/g equivalent (qPCR)	67,000 ^b	4,800,000 ^a
Spoilage yeasts, cfu/g	320,000 ^a	43,000 ^b

^{a,b}Numbers in rows with unlike superscript differ, $P < 0.05$

Mari et al. 2009, J. Dairy Sci. 92: 1174-1176

Aerobic Stability of Corn Silages Treated with *L. buchneri* 40788 From Farm Silages



Mari et al. 2009, J. Dairy Sci. 92: 1174-1176

Summary

- Proper silo management is a must to maximize the efficient use of forages
- Start with the best forage
- Follow with the best silo management techniques
- Protect your investment and maximize net farm income

Thank You!



Website: <http://ag.udel.edu/anfs/faculty/Dr.Kung.htm>
Email: LKSILAGE@UDEL.EDU